

SPLIT B

DART AEROSPACE LTD	Work Order:	20570
Description: Custom W/O to correct bracket position	Part Number:	D3330-041
Dwg: D3330 Rev. A page 1		7
Ref: N/A		Page 1 of 1

Step	Location	Procedure	By	Date	Qty								
1	DC	Issue Traveler	KJ	05.03.01	7								
2	ST	Remove D3330-041 Frame Assembly from inventory. <table><tr><td>Qty</td><td>Part Number</td><td>Description</td><td>Batch</td></tr><tr><td></td><td>D3330-041</td><td>Frame Assembly</td><td>22226 22227 22228 22229</td></tr></table>	Qty	Part Number	Description	Batch		D3330-041	Frame Assembly	22226 22227 22228 22229	CPL	05-03-15	7
Qty	Part Number	Description	Batch										
	D3330-041	Frame Assembly	22226 22227 22228 22229										
3	MFA	Rework D3330-11/-13 Pin Brackets by removing weld and position bracket as shown in Dwg D3330	PL	05-03-15	7								
4	MFA	Weld back brackets as per Dwg. D3330 using Jig D3330-041T1	CPL	05-03-15	7								
5	QC5/ 9	Inspect work to Step 4.	AA	05/03/15	7								
6	FP	Powder Coat Fire Red (Ref. 4.3.5.10) as per QSI 005 4.3	SG	05/03/22	3								
7	QC3	Inspect Powder Coat	MM	05-03-04	3								
8	ST	Identify and Stock.	CPL	05-04-04	3								
9	AC	Charge to project number P501-566 Cost / part; 1079.46	SG	05-04-06	3								
10	DC	Close W/O Inspect Level 21	KJ	05.04.12	3								
(Note: Attach a copy of Custom W/O to each of the W/O's listed in Step 2 above)													

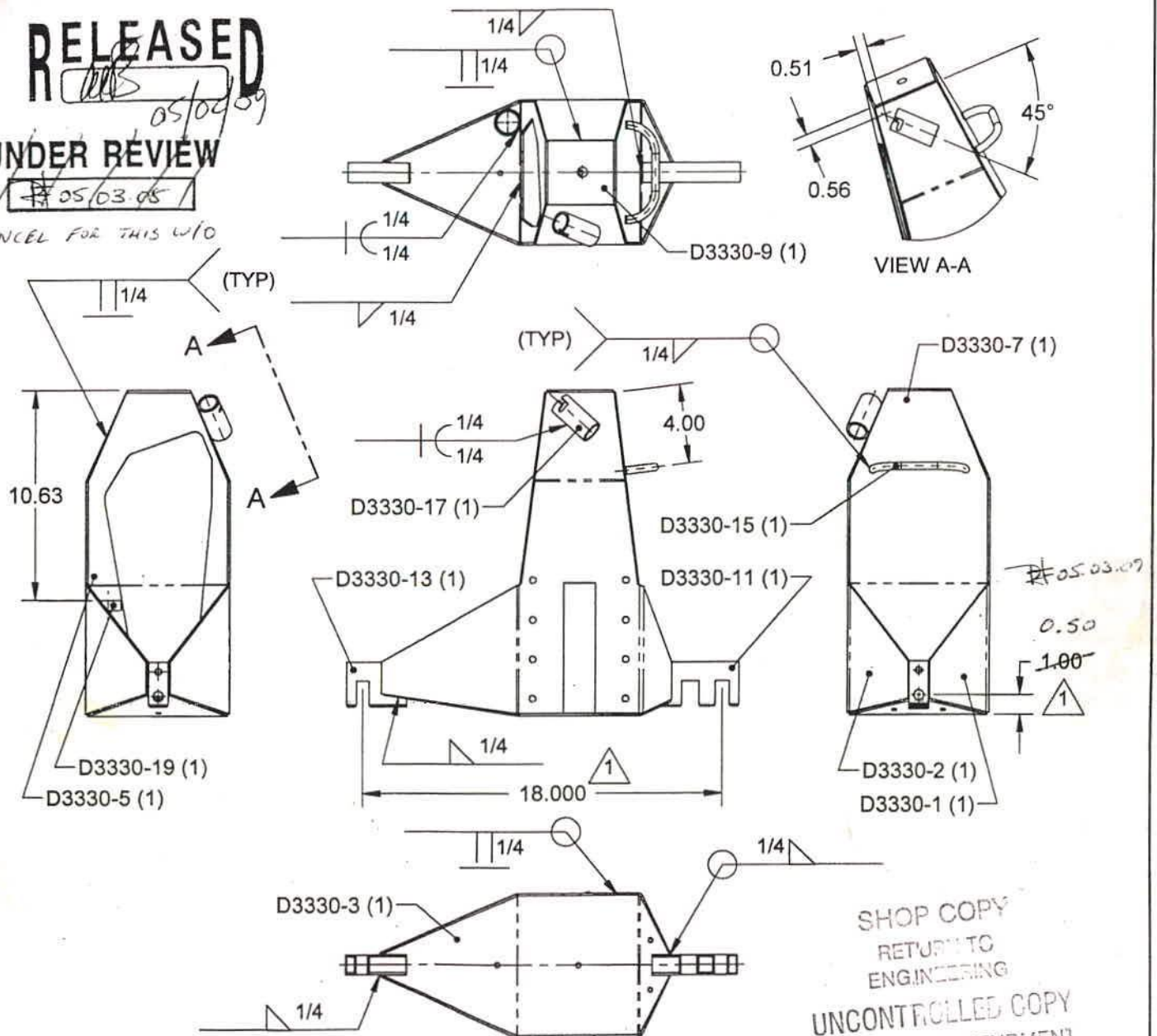
Rev	Date	Change	Revised By	Approved
A	05.02.28	New Issue	KJ/RF	

DART

DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3330	REV. A SHEET 1 OF 9
DATE 04.12.16	TITLE FRAME WELDMENT		SCALE 1:8
A	04.12.16	NEW ISSUE	

RELEASED
[Signature]
05/04/09**UNDER REVIEW**
05/03/08

CANCEL FOR THIS W/O

**D3330-041 FRAME WELDMENT****NOTES:**

- 1) POSITION PARTS AS PER JIG D3330-041T1
- 2) WELD PER QSI 004
- 3) FINISH: POWDER COAT PAINT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.010 TO 0.020

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. **22666**

Date: Monday, 20/08/2007 11:45:21 AM
User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : D3330041- DESTROY

Job Number : 34114

Estimate Number : 10804

P.O. Number : N/A

This Issue : 20/08/2007

S.O. No. : N/A

Prsht Rev. : NC

First Issue : N/A

Type : LARGE FAB ASSY

Previous Run : 00015

Part Number : D3330041

Drawing Number : D3330041

Project Number : N/A

Drawing Revision : N/A

Material : N/A

Due Date : 27/08/2007

Qty: 1 Um: Each

Written By : Checked & Approved By : 

Comment :

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1

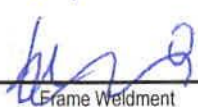


Comment: SMALL & MEDIUM FAB RESOURCE 1

REMOVE FROM STK

1 X D3330-041 B22570

DESTROY (OLD STYLE)

- 07-08-20


2.0 D3330041 Frame Weldment



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Frame Weldment

3.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07-08-21
